

APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 1

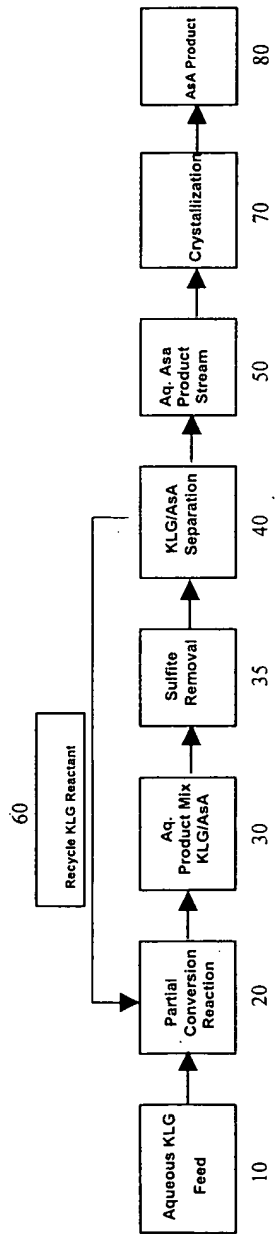
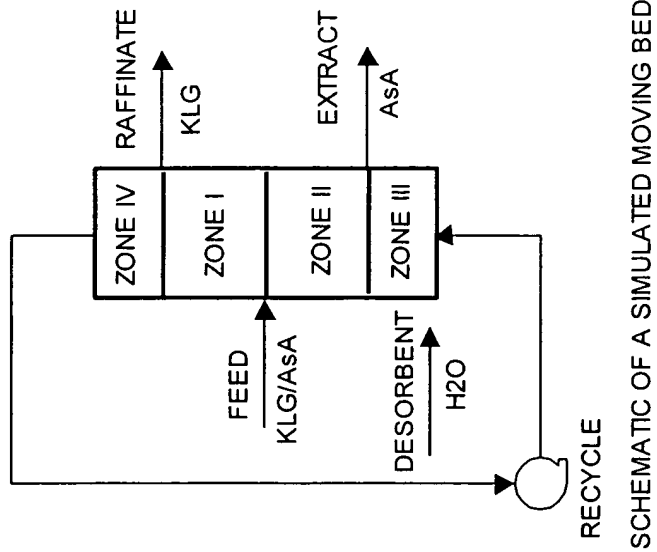


FIG. 1

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TOT 237 " AT 69E00T



SCHEMATIC OF A SIMULATED MOVING BED UNIT

FIG. 2

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FIG. 3

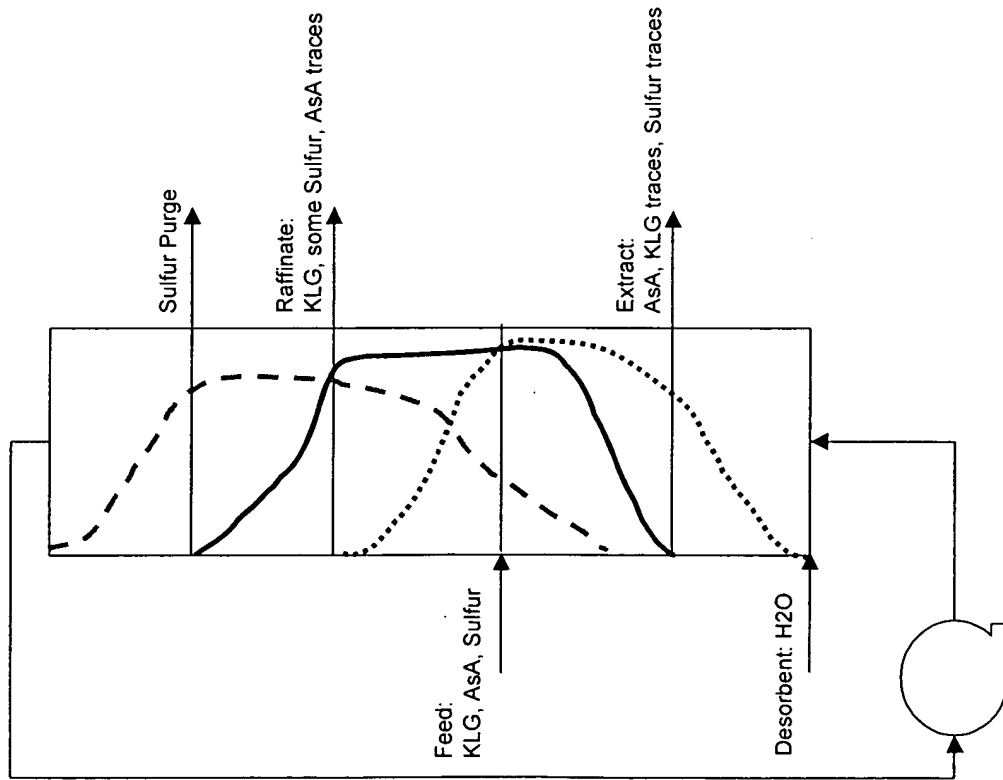


FIG. 3

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FIG. 4

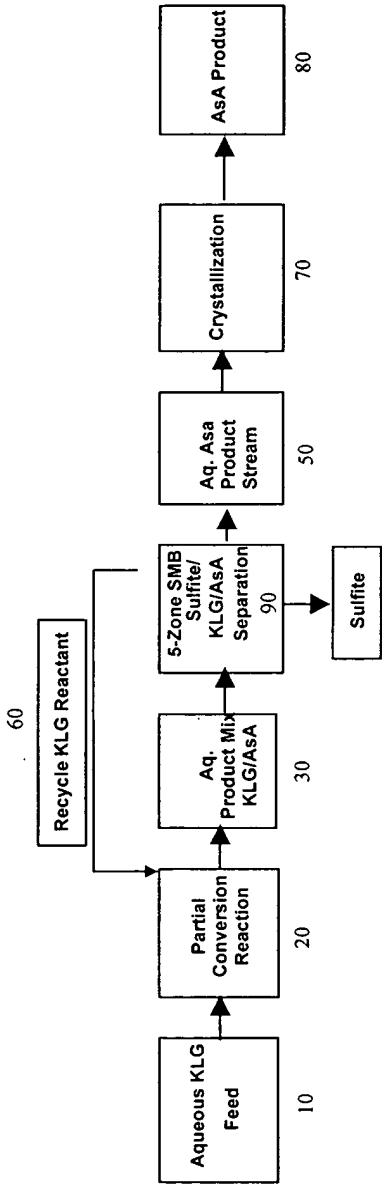


FIG. 4

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FOOTPRINT

Five-zone SMB for sulfur removal

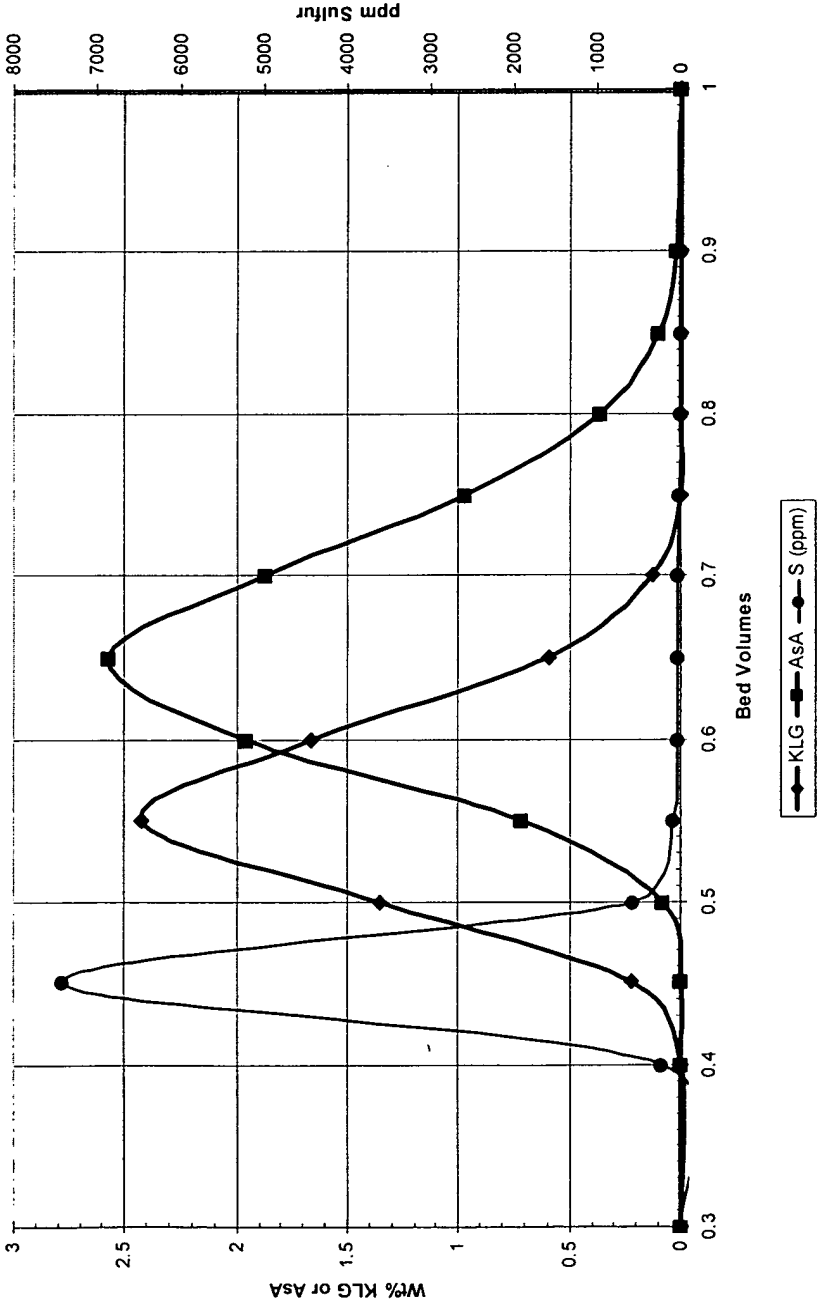


FIG. 5

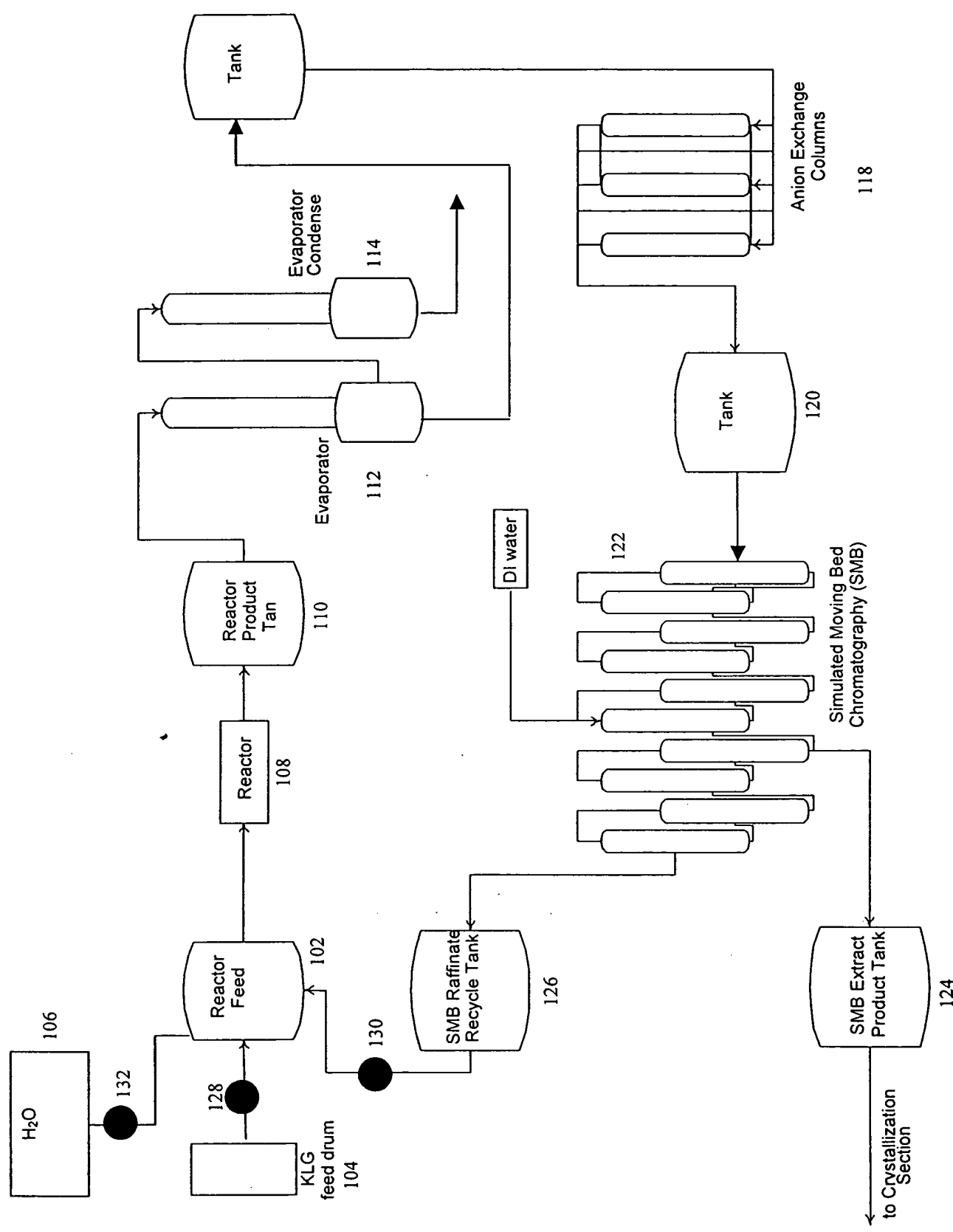


FIG. 6

APPROVED	O.G. FIG.	
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FOOTNOTES

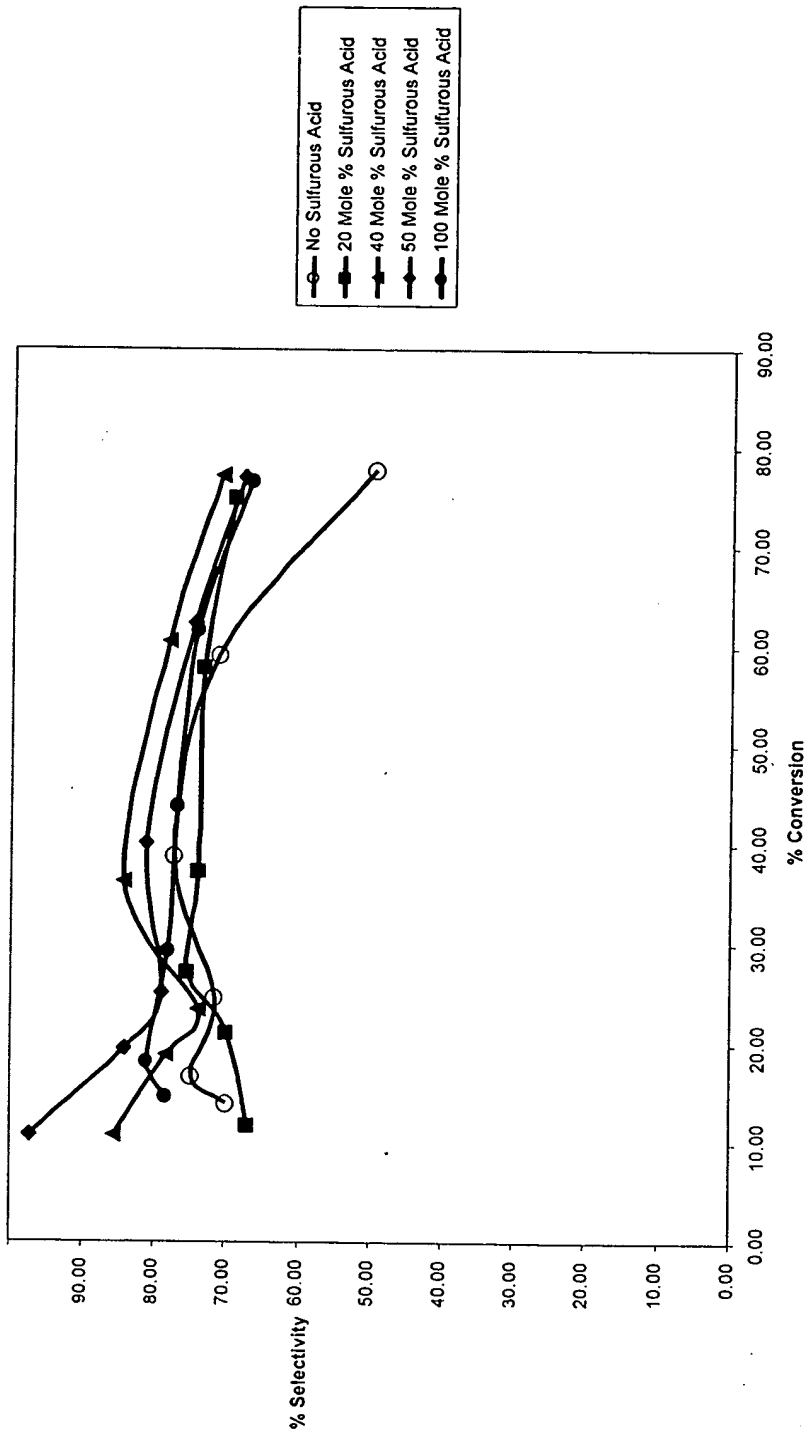


FIG. 7

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TOTAL AT 900F

SO2 Level

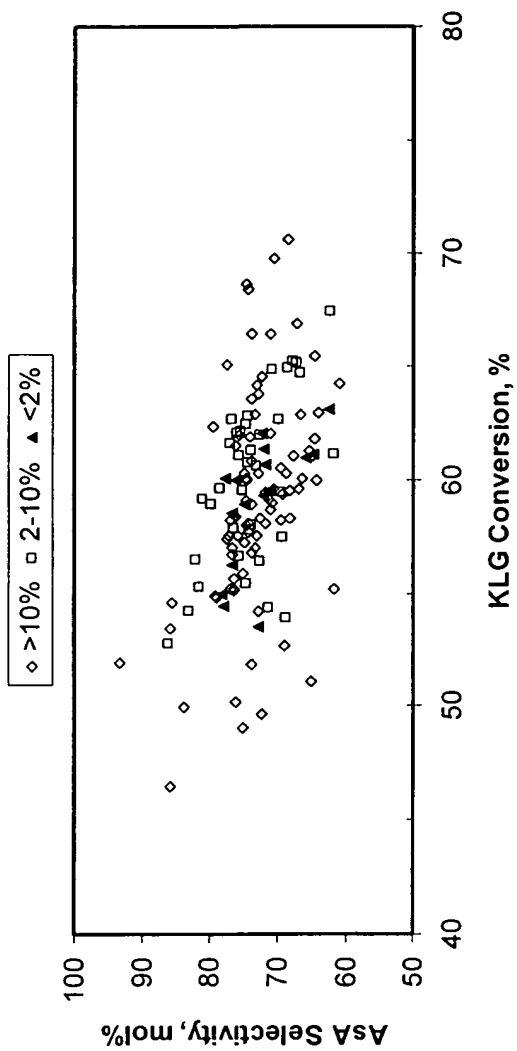


FIG. 8

FIG. 9

SMB Purities and Recoveries (3-point moving averages)

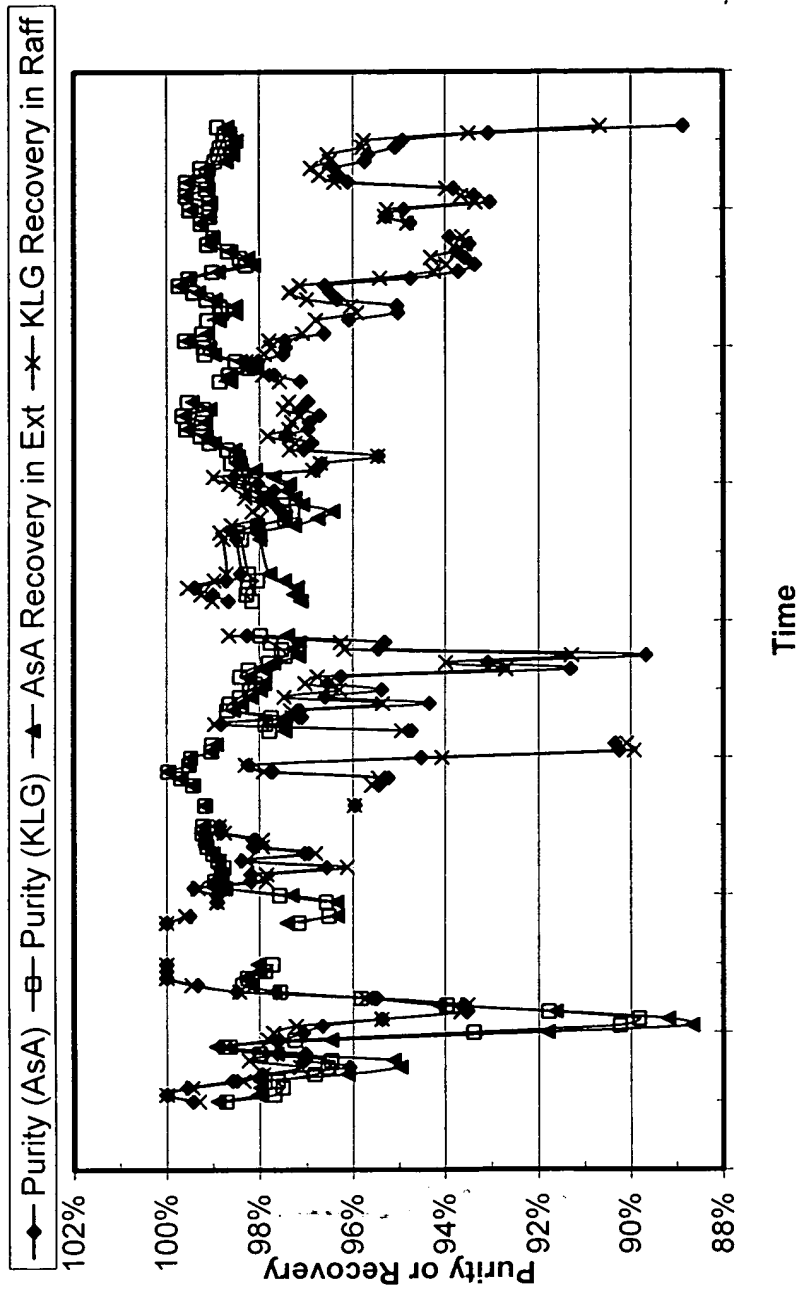


FIG. 9